

WHAT IS CLAIMED:

1. A decorative light bulb comprising:  
an outer surface forming a decorative shape;  
one or more inert gases within the decorative light bulb creating ethereal electrical arcing having a first color;  
a surface feature formed on the outer surface, the surface feature having an inner surface; and  
a coating applied on the inner surface of the surface feature, the coating resulting in ethereal electrical arcing having a second color along the inner surface of the surface feature.
2. The decorative light bulb of Claim 1 further comprising a plug removably connected with respect to a base.
3. The decorative light bulb of Claim 2 wherein two or more distinct decorative light bulbs are interchangeable within the base.
4. The decorative light bulb of Claim 1 wherein the decorative shape comprises a globe and the surface feature comprises a plurality of contoured continents.

5. The decorative light bulb of Claim 1 wherein the coating is a phosphor.

6. The decorative light bulb of Claim 1 wherein the decorative shape comprises a cube.

7. The decorative light bulb of Claim 1 wherein the decorative shape comprises a skull.

8. The decorative light bulb of Claim 1 wherein the decorative shape comprises an animal.

9. The decorative light bulb of Claim 1 wherein the coating is not visible from outside of decorative light bulb.

10. A decorative light bulb comprising:  
an outer surface forming a globe;  
one or more inert gases within the decorative light bulb creating ethereal electrical arcing having a blue color;  
a plurality of contoured continents formed on the outer surface, the contoured continents having an inner surface; and

a phosphor coating applied on the inner surface of the contoured continents, the phosphor coating resulting in ethereal electrical arcing having a green color along the inner surface of the contoured continents.

11. The decorative light bulb of Claim 10 wherein the outer surface and the plurality of contoured continents are formed of a colored, translucent glass bulb.

12. A method of manufacturing a decorative light bulb comprising:  
forming an outer surface into a decorative shape;  
forming a surface feature within the outer surface, the surface feature having an inner surface;

inserting one or more inert gases within the decorative light bulb to create ethereal electrical arcing having a first color; and

applying a coating along the inner surface of the surface feature, the coating resulting in ethereal electrical arcing having a second color along the inner surface of the surface feature.

13. The method of manufacturing a decorative light bulb of Claim 12 further comprising:

integrating a plug with the decorative light bulb, the plug interchangeably removable with respect to a base.

14. The method of manufacturing a decorative light bulb of Claim 12 further comprising:

forming the outer surface into the shape of a globe.

15. The method of manufacturing a decorative light bulb of Claim 12 further comprising:

forming the outer surface into the shape of an animal.

16. The method of manufacturing a decorative light bulb of Claim 12 further comprising:

forming the outer surface into the shape of a cube.

17. The method of manufacturing a decorative light bulb of Claim 12 wherein the coating is a phosphor.

18. The method of manufacturing a decorative light bulb of Claim 12 wherein the coating is not visible following application.